

READY-AIRE® LIMITED WARRANTY

READY-AIRE warrants its air conditioning components and any parts of the air conditioning components furnished by a READY-AIRE facility against defects in material and workmanship for **12 months (6 months for heavy-duty, fleet, commercial, or agricultural vehicles), or up to 12,000 miles, whichever comes first**, as long as the first purchaser at retail owns the vehicle in which the air conditioning component was originally installed. **Chemicals, Lubricants & Electrical components are specifically excluded from any warranty coverage and are non-returnable. Service tools and equipment are warranted on a repair basis only.**

NOTICE

READY-AIRE requires the use of only R12 or R134a refrigerants. Further, READY-AIRE requires the type, viscosity and amount of oil as specified by the OEM vehicle being serviced for the specific refrigerant. For ALL R12 systems, only Mineral oil may be used. For the vast majority of R134a systems, PAG oil is required. Jaguar and Volvo are the ONLY systems that use Ester Oil in R134a CONVERTED systems. READY-AIRE sources its new and remanufactured compressors from a variety of original equipment and aftermarket suppliers. Some compressors are shipped dry and contain no oil while others are shipped containing 4-8 ounces of PAG oil, mineral oil, or ester oil. IT IS THE RESPONSIBILITY OF THE PURCHASER OF THE COMPRESSOR TO DETERMINE THE APPROPRIATENESS OF THE AMOUNT AND TYPE OF OIL CONTAINED WITHIN THAT COMPRESSOR FOR A PARTICULAR APPLICATION AND/OR REFRIGERANT. IT MAY REQUIRE REMOVING ALL OIL CONTAINED IN THE COMPRESSOR AND ADDING ANOTHER OIL TYPE OR AMOUNT. THIS LIMITED WARRANTY DOES NOT COVER FAILURES THAT RESULT FROM A FAILURE TO COMPLY WITH THIS NOTICE.

In the event of a failure due to a defect in material or workmanship, the original purchaser shall be responsible for presenting the air conditioning component at a participating READY-AIRE facility. In the event the warranty claim is approved, the original purchaser shall be responsible for the cost of labor, any necessary refrigerant (R12, R134a), and any additional parts required to complete the installation of a replacement air conditioning component in the vehicle in which the air conditioning component was originally installed. This limited warranty expires **12 months (6 months for heavy-duty, fleet, commercial, or agricultural vehicles) or 12,000 miles, whichever comes first** after the first date of purchase.

This limited warranty does not cover engine damage caused by overheating of the cooling system and/or air conditioning system. READY-AIRE is not responsible for air conditioning component damage due to operator negligence, including, but not limited to, the failure of the operator to monitor and comply with lights, gauges and/or other signs or signals warning of impending engine and or transmission overheating.

This limited warranty does not extend to air conditioning component failure that results from the placement of the air conditioning component in an incompatible or mechanically unsound vehicle. Please consult the READY-AIRE catalog for an identification of appropriate air conditioning component model(s). If READY-AIRE discontinues a model of air conditioning component in its catalog or the air conditioning component becomes obsolete, this warranty is null and void with respect to that model. READY-AIRE reserves the right to change or improve the design of any READY-AIRE product without assuming any obligation to modify any product previously manufactured. This limited warranty does not apply if the air conditioning component was used as a component in another manufacturer's product.

If the air conditioning component (not including compressors, covered below) fails due to a defect in material or workmanship within the 12 month warranty period (6 months for heavy-duty, fleet, commercial, or agricultural vehicles) or 12,000 miles, whichever comes first, return the defective air conditioning component with a **COPY** of the **ORIGINAL PURCHASE RECEIPT** to a participating facility to verify the cause of the air conditioning component failure. **RETAIN YOUR ORIGINAL RECEIPT** for future proof of ownership. IF THE PROBLEM IS DETERMINED TO BE DUE TO A DEFECT IN MATERIAL OR WORKMANSHIP, WITHIN THE TERMS OF THIS LIMITED WARRANTY, READY-AIRE WILL PROVIDE YOU WITH A REPLACEMENT PART. All parts submitted for warranty must be returned freight prepaid. All risks of loss or damage are retained by the customer while the goods are in the possession of the freight carrier en route to the participating facility.

Service tools and equipment are warranted for 12 months from the date of purchase **on a repair basis only**. Specifically, vacuum pumps, leak detectors, manifold gauge sets, and recovery, recycle, recharge, equipment and other tools will be either repaired in the field, repaired off-site at an authorized repair center, or returned for factory repair. Out of warranty repairs will be made on a time plus material charge basis at the labor and material charge in effect at the time of repair.

The replacement of the component shall be the **SOLE AND EXCLUSIVE REMEDY** to which READY-AIRE is obligated and to which the original retail purchaser is entitled. READY-AIRE SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES OF ANY KIND RESULTING FROM THE ORDER OR USE OF ITS PRODUCTS. Specifically, READY-AIRE is not liable for the reimbursement of the original purchase price, the expense of delivering the product back to the owner, loss of the use of the vehicle, loss of time or inconvenience, towing charges, mechanic's travel time, telephone, hotel or meal expenses, rental of a replacement vehicle, lost wages, and any other special, incidental, consequential, or punitive damages.

READY-AIRE WARRANTS THE COMPONENT TO BE FREE FROM ALL DEFECTS IN MATERIAL AND WORKMANSHIP AS LIMITED HEREIN SHALL BE IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND ALL SUCH EXPRESSED OR IMPLIED WARRANTIES ARE HEREBY DISCLAIMED. READY-AIRE does not assume or authorize anyone to assume for them any other obligation.

THIS LIMITED WARRANTY IS NOT TRANSFERABLE AND IS AUTOMATICALLY NULL AND VOID IN THE EVENT THAT THE VEHICLE IN WHICH THE AIR CONDITIONING COMPONENT HAS BEEN INSTALLED IS SOLD, LEASED, OR OTHERWISE TRANSFERRED TO ANOTHER OWNER.

This limited warranty gives you specific rights, and you may also have other or different rights, which vary from state to state. Some states do not allow the exclusion of incidental or consequential damages, so any such limitation may not apply to you.

Submit all communication to: Warranty Department - READY-AIRE • 2100 Design Road, Suite 100 • Arlington, TX • 76014

COMPRESSOR WARRANTY

If a compressor covered herein fails due to a defect in workmanship or materials during the warranty period, you must return it with suction and discharge covers (plugs, caps, plates) installed. Warranty will be denied for compressors that are returned without suction or discharge covers. You must also return the accumulator/drier, expansion device (orifice tube, expansion valve, or liquid line containing orifice tube), and in-line filter (if used). In addition, to receive the warranty for compressors, you must provide a **COPY** of the **ORIGINAL PURCHASE RECEIPT** and a **COPY** of the **ORIGINAL REPAIR ORDER***, which states that the following procedures were performed:

- Replaced the accumulator/receiver drier.
- Replaced the expansion device (orifice tube, expansion valve, or liquid line containing orifice tube).
- Replaced hose assemblies containing mufflers (cannot be flushed).
- Flushed all components not being replaced. New Ford compressors require **closed loop flushing**. If you are unable to successfully flush a component(s), then replacement is required.
- If you experience a major system failure or are unable to adequately flush the condenser, the condenser must be replaced to validate the warranty.
- Installed a filter kit on vehicles not being flushed.
- Used only approved oil as specified under **NOTICE**.
- Used only pure R134a or R12 refrigerants. Blend or hydrocarbon refrigerants will void all warranties.

***Failure to provide this documentation will result in denial of the warranty claim for compressors. Retain your original purchase receipt and original repair order for future proof of repairs.**

WARRANTY STOPPERS

READY-AIRE limited warranty does not cover damage caused by misuse or abuse, including any of the following:

- **ELECTRICAL COMPONENTS** – Electrical components such as fuses, relays, switches or any other electrical components are specifically excluded from any warranty coverage.
- **IMPROPER REFRIGERANT** – The use of any refrigerant other than R12 or R134a is unacceptable. Blend or hydrocarbon refrigerants of any kind are unacceptable and will void all warranties.
- **IMPROPER LUBRICANT** – The use of any lubricant other than recommended, under **NOTICE**. The use of lubricant with excess moisture. Lubricant must be stored in tightly capped containers and not left uncapped other than when being added to the system.
- **INADEQUATE or EXCESS LUBRICATION** – Compressor failure due to inadequate or excess lubrication caused by an insufficient or excess amount of lubricant in the system, an insufficient or excess amount of refrigerant in the system, a blockage in the system, or diluted lubricant.
- **FAILURE TO ROTATE COMPRESSOR HUB** – Compressor failure due to insufficient hub rotation. After compressor installation, the compressor hub (not pulley) must be rotated a minimum of 12 full rotations before starting the vehicle. This will lubricate the compressor and push excess lubricant out of the compressor. Many compressor hubs cannot be turned by hand; a spanner wrench may be required for this procedure.
- **SYSTEM DEBRIS** – Debris from prior system failure that was not flushed or captured by an in-line filter.
- **MOISTURE IN SYSTEM** – Moisture in the system from improper evacuation, contaminated lubricant or from a system left open for an extended period of time. A typical passenger car air conditioning system must be evacuated for one hour to remove moisture and hold at 500 microns (maximum) of vacuum.
- **IMPROPER FLUSHING** – Not fully removing contaminants. Flushing agent left in the system that dilutes lubricant.
- **LEAK SEALANT** – The use of any air conditioning system leak sealant is unacceptable.
- **FAILURE TO REPLACE OTHER COMPONENTS** – Failure to replace components required to restore the air conditioning system to normal operation. In addition to replacing the accumulator/drier, expansion device, and installing an in-line filter when experiencing a catastrophic compressor failure, the condenser may require replacement if it cannot be properly flushed.
- **INCORRECT APPLICATION** – Installing components for applications not listed in the READY-AIRE catalog.
- **REPAIRS OR ALTERATIONS** - Products that have been repaired or altered in any way so as to, in the judgment of READY-AIRE, negatively affect the performance and/or function of the air conditioning component.
- **STRIPPED THREADS** - Threads stripped or damaged during installation.
- **DAMAGED CONNECTIONS** – Connections that have been damaged by heat or use of excessive force.
- **PHYSICAL DAMAGE** – Collisions, accidents, excessive handling, and freight damage.
- **PHYSICAL OR CHEMICAL PROPERTIES** - Effects of physical or chemical properties of water, steam, or other liquids or gases.
- **EXTERNAL CORROSION** – Failure due to external corrosion, including salt air corrosion.
- **IMPROPER INSTALLATION, USE OR MAINTENANCE** – Installation methods other than recommended by furnished instructions or industry service manuals, use of incorrect tools or equipment or installed by untrained personnel, abuse or improper maintenance.